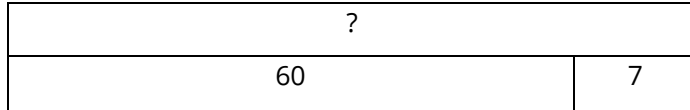


Using tape diagrams to add multiples of 10 and ones.

Example:



Strip Diagram

60
<u>+ 7</u>
67